



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD3309-3
Job Sheet 185310



Part No: RBD3309-3

Job Qty: 55 ea

Part Name: Label, Grease Slides



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 10/26/18

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG RBD3309-3 Rev 2 IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	55 pcs		10/26/18	0.00	0.00	Purchasing		OCT 25 2018
110	Packaging	55 pcs		10/26/18	0.00	0.00	Packaging2		OCT 25 2018
120	QC	55 pcs		10/26/18	0.00	0.00	QC6		OCT 25 2018
130	Packaging	55 pcs		10/26/18	0.00	0.00	Packaging3-1		OCT 25 2018
140	QC21-SA	55 Ea		10/26/18	0.00	0.00	QC21		OCT 25 2018

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 041448 2-Fabricate as per DWG.

oct 24. 2018 x 60 Rh

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD3309-3P	Label, Grease Slides RBD3309-3	55 Ea (1 ea)	100-Purchasing	S121337

exp. 2019-10-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD3309-3P	55	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/24/18 3:27 PM dart.tsimiklis.chrisoula

Container No: S121338



Part: RBD3309-3

Job No: 185310

Serial No/Batch: S121338

Revision: 2

Inspector:

Exp Date:

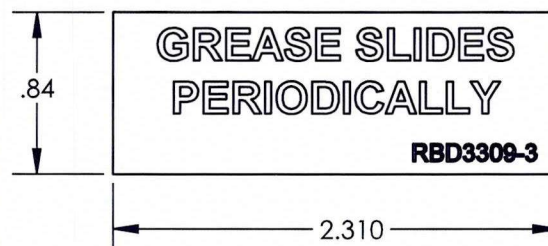
Instructions:

Date: 10/25/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0039	RBD3309-3 ADDED TO NEW SHEET.	2/16/2016	SM	JAG

**GREASE SLIDES
PERIODICALLY**
RBD3309-3



**REDLINE:
CORRECTED P/N ON LABEL
DAN
4/11/2017**

NOTE:
1) MATERIAL: BLACK LETTERS ON ADHESIVE BACK

DART AEROSPACE	
TITLE ROUND HANDLING WHEELS	
DWG NO. RBD412-729-011 RBD3309-3	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/√
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 3/15/2015 SHEET 19 OF 19

RBD3309-3
LABEL, GREASE SLIDES



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER **PO041448**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041448

PO Date: 10/24/18

Due Date: 10/25/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBD3309-1P			Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	-	10/25/18	60 Ea	0 Ea	60 Ea	\$13.3333/Ea	\$800.00
2		RBD3309-3P			Label, Grease Slides RBD3309-3 As Per Dwg. RBD3309-3 Rev. 2	Firmed	-	10/25/18	60 Ea	0 Ea	60 Ea	\$13.3333/Ea	\$800.00

60X OCT 25 2018

Grand Total: \$1,600.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 10/24/18 3:28 PM dart.Lussier.Patrick

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47048
Date: 10/25/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
35 ✓	RBD3309-1P. ✓	4.6666		4.6666	163.33
60 ✓	RBD3309-3P. ✓	4.1818		4.1818	250.91
	PO# 041448 ✓				
	Attn: Patrick Lussier				
	Subtotal:				414.24
	H - HST				
	HST				53.85
Thank you for your business / Merci de faire affaire avec nous					

DA
38
9-89

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	468.09
Comment: WO23906			Amount Paid	0.00
Sold By:			Amount Owning	468.09

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041448 ✓

Packing Slip#

WO#23906

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

RBD3309- 1P, RBD3309- 3P. ✓

Quantity:

35, 60 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 25, 2019

Authority:

3m

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/10/25

Signature:

Val Z

Title:

Office Admin.

DAS
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9-89